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stress in the structure calculated with the following assumed loads:

- (1) For ships 350 ft or more in length, at least 250 lb/ft² in position 1 and 200 lb/ft² in position 2.
- (2) For ships less than 350 ft in length, at least AL in the following formula:
 - (i) Position 1:

AL = 200 + C

where C=50

(L-79)/271

(ii) Position 2:

Al = 150 + C

(c) Hatchway covers must be so designed as to limit the deflection to not more than 0.0028 times the span under the loads described in paragraph (b) of this section and the thickness of mild steel plating forming the tops of covers must be at least 1 percent of the spacing of stiffeners or 0.24 in, whichever is greater.

§45.147 Hatchway coamings.

- (a) Except where the Commandant determines that the safety of the vessel will not be impaired in any sea condition, each hatchway must have a coaming that is at least—
 - (1) 18 inches in position 1; and
 - (2) 12 inches in position 2.
- (b) Each hatchway coaming required by this section must be made of steel or equivalent material.
- (c) The height of these coamings may be reduced or omitted if the Commandant is satisfied that safety of the ship is not thereby impaired in any sea conditions.

§45.149 Machinery space openings.

- (a) Machinery space openings in position 1 or 2 must be framed and enclosed by steel casings, and where the casings are not protected by other structures that meet the requirements of §45.109, their strength must be approved by the Commandant or the assigning authority.
- (b) Access openings in casings required by paragraph (a) of this section must have doors complying with the requirements of §45.113. Other openings in such casings shall be fitted with

equivalent covers, permanently attached.

- (c) Except as provided in paragraph (d) of this section, coamings of any funnel or machinery space ventilator that must be kept open for the essential operations of the ship must—
- (1) In position 1, extend at least 12.5 ft above the deck; and
- (2) In position 2, extend at least 6 ft above the deck.
- (d) The Commandant may approve a lesser height for protected coamings.
- (e) Coamings of any fiddley or skylight over a machinery space opening in the freeboard or superstructure deck or the top of a deckhouse on the freeboard deck, must have covers of steel permanently attached and capable of being secured weathertight.

§45.151 Other openings.

Each opening other than hatchways, machinery space openings, manholes, or flush scuttles—

- (a) In freeboard decks, must be protected by an enclosed superstructure or by a deckhouse or companionway that is equal in strength and weathertightness to an enclosed superstructure; or
- (b) In exposed superstructure decks or in the top of a deckhouse on freeboard decks that gives access to a space below the freeboard deck or a space within an enclosed superstructure, must be protected by a deckhouse or companionway.

$\S45.153$ Through-hull piping: General.

- (a) All through-hull pipes required by this subpart must be made of steel or material equivalent to the hull in strength and fatigue resistance.
- (b) All valves used as shell fittings and all shell fittings on which such valves are mounted must be made of steel, or bronze or other ductile material approved by the Commandant.

§ 45.155 Inlets and discharge piping: Valves.

- (a) Except as provided in paragraphs (d) and (e) of this section each pipe that discharges overboard through the hull of the ship must have—
- (1) An automatic nonreturn valve with a positive means for closing; or